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		Failures			Rankings		Risk Priority Number(RPN) (A)x(B)x(C)
Potential Mode Or Failure	Potential Effects Of Failure	Potential Causes Of Failure	Current Controls / Detection Methods	Severity (A) 1=non 3=slight 5=moderate 7=major 9=serious 10=hazard	Occurrence (B) 1=never 3=very slightly 5=low 7=mod high 9=very high 10=almost certain	Detection (C) 1=certain 3=high 5=medium 7=slight 9=remote 10=almost impossible	

Highest RPN Failures	Strategies to reduce / eliminate risk	Who and when by?